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Ideal for R&D or low-volume production, the ExactaCoat is easily configured with Sono-Tek ultrasonic nozzles to customize spray patterns for your specific application. Patterns are easily shaped, ranging from 0.08 - 6" wide (2 - 153 mm). Several liquid delivery options are available with a wide range of flow rate capabilities, depending upon the system configuration.

Optional Equipment:

Heat Plate, Vacuum Plate, or Combined Heat/Vacuum Plate

Ultrasonic Dispersion Pump - for keeping suspensions evenly dispersed during coating process

MicroFlow Recirculation

Pump - for precise dispense of suspensions at very low flow rates

Camera - Passive Vision

Laser Pointer

Low oxygen atmosphere with monitoring



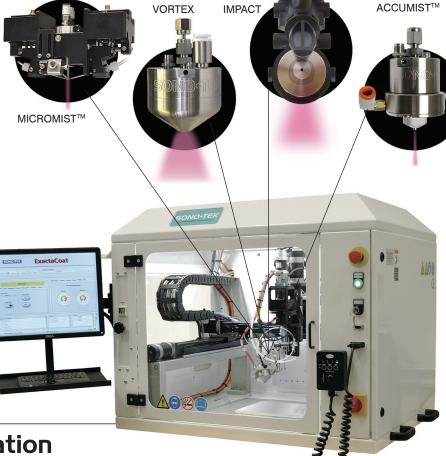
The ExactaCoat is a fully-enclosed programmable 3-axis robot that is ideal for any spray coating application. This system employs robust ball-screw slides driven by brushless DC servo motors. Sono-Tek ultrasonic nozzles are easily integrated. Spray pattern widths can be easily shaped depending on which nozzle is used.

The ExactaCoat includes many integrated features:

- · Compact benchtop design that favors portability
- 400 mm x 400 mm x 100 mm (15.75" x 15.75" x 3.94") range of motion
- Windows®-based programming software with image import (PC included)
- Remote trackball teach pendant
- · Coordinated motion in all three axes simultaneously

Sono-Tek ultrasonic nozzles feature:

- Up to 80% reduction in material consumption
- Reduced wasteful overspray and atmospheric contamination
- Non-clogging design results in minimal servicing and downtime
- · Precise, repeatable spray patterns are easily shaped
- Highly controllable spray produces reliable, consistent results
- Corrosion-resistant titanium and stainless steel construction
- · No moving parts to wear out





SONO•TEK Corporation

ExactaCoat Programmable Coating System Specifications

Work Area: 400 x 400 x 100 mm* (15.75 x 15.75 x 3.94 in)

*NOTE: Coating area may be reduced depending on nozzle configuration, options and accessories

Accuracy: ± 0.1%

Repeatability: 0.025 mm (0.001 in)

Resolution: 0.015 mm (0.0006 in)

Motor: Brushless DC servo

Drive Mechanism: Ball screw drive

Work Payload: 11.4 kg (25 lbs.)

Inputs/Outputs: 52

Software Control: Windows®-based

(PC included)

Power: 120V, 220V, +/- 10%, 50-60Hz

Air: 80 PSI dry unlubricated air

Exhaust: 90 cfm (2549 lpm) - customer supplied

Workstation Lighting: Approx. 1400

Lumens (white light)

Certification: CE certified

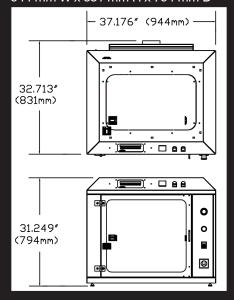
Options

Heat plate temp Vacuum plate Up to 150°C 4 zones, user controlled Adjustable viewing area

Camera (Passive Vision) Laser Pointer

Inert atmosphere with monitoring

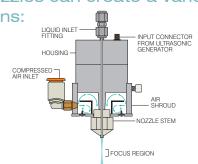
Dimensions: 37.2" W x 31.2" H x 32.7" D 944 mm W x 831 mm H x 794 mm D



Sono-Tek ultrasonic nozzles can create a variety of precise spray patterns:

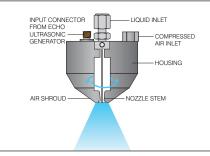
The AccuMist™ nozzle creates a narrow, slightly bow-shaped spray pattern.

Pattern width adjustable from 0.070 - 0.250" (1.778 - 6.35 mm).



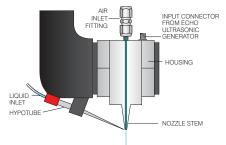
The Vortex nozzle produces a wide, conical spray pattern.

Pattern width adjustable from 2 - 4" (50 - 102 mm) in diameter.



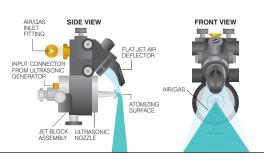
The MicroMist™ nozzle creates a very narrow, cylindrical spray pattern.

Pattern width adjustable from 0.010 - 0.030" (0.26 - 0.77 mm).



The Impact nozzle creates a wide, fan-shaped spray pattern.

Pattern width adjustable from 2 - 6" (50 - 150 mm).



All four nozzles shown create precise, repeatable, controllable, low-volume atomized spray patterns and can be easily integrated with the ExactaCoat™ Programmable Coating System.

Most commonly used with a Sono-Tek syringe pump for precision, low-flow applications, the ExactaCoat $^{\text{TM}}$ is an extremely flexible tool ideal for R&D or low volume production.

Sono-Tek Laboratory Services

Sono-Tek's in-house laboratory services offer the expertise of our engineering and technical staff in resolving process issues and tailoring our technology to meet the needs of our customers.



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